



Gas cooler series TC-Double

In the chemical industry, petrochemistry or biochemistry, reliable process control relies on prompt and exact determination of the operating parameters.

Here, gas analysis is key for safe and efficient control of process flows, environmental protection and quality assurance. This benefits controlling flue gas emission in power stations or exhaust gas analysis in automotive engineering, as well as the efficient control of air separators or sterile production and packaging in the food industry.

Many of the analysis processes used in these fields require extracting the sample gas. This inevitably also extracts process-related contamination such as particles or moisture. These in turn can impact the measurement results or damage the measuring cells. The sample gas must therefore be conditioned before entering the analyser.

The TC-Double series allows you to precisely match the two-stage cooling system (series connection) through separate configuration of the cooling block temperatures. This allows the TC-Double to also be operated with built-in pre-cooler.

Two separate temperature settings

Two-stage cooling option

One gas path

Duran glass, stainless steel or PVDF heat exchanger

Adjustable outlet dew point and alarm thresholds

Rated power 270/310 kJ/h, 40 °C/60 °C version

Max. ambient temperature 60 °C

Dew point stability 0.1 °C

Status display and output

Cooling block temperatures display

Moisture detector connection, analogue output, filter and peristaltic pump optional



Overview

TC-Double coolers were designed specifically for high cooling capacities, high ambient temperatures and to cool in two cycles to minimise scrubbing effects.

Additional components which every conditioning system should feature can optionally be integrated:

- Peristaltic pump for condensate separation
- Filter
- Sample gas pump
- Moisture detector

This allows for various configurations of cooler and options. Here the approach is to simplify creating a complete system in a cost-efficient way through pre-installed components with hoses connected. We further paid attention to easy access to wear parts and consumables.

Description of functions

The cooler is controlled by a microprocessor. With the factory preset the control already incorporates the various characteristics of the built-in heat exchangers.

The programmable display shows the block temperatures in the selected display unit (°C / °F) (factory preset °C). Application-specific settings can easily be configured guided by the menu, using the 5 buttons. This applies to the output dew point setting on one hand and to the low and excess temperature warning thresholds on the other hand. These are set relative to the outlet dew point τ_a setting.

For the low temperature the range is $\tau_a - 1$ to $- 3$ K (at a minimum 1 °C cooling block temperature), for the excess temperature the range is $\tau_a + 1$ to $+ 7$ K. The factory presets for both values are 3 K.

The flashing display and the status relays indicate the conditions are below or above the configured warning range (e.g. after switching on).

The status output can e.g. be used to control the sample gas pump to allow for the gas flow to only be switched on once the permissible cooling range has been reached or shut off the pump in the event of a moisture detector alarm.

The separated condensate can be drained via the add-on peristaltic pump.

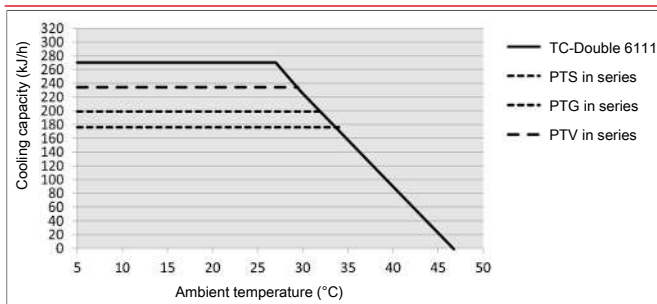
In addition, a fine filter can be attached to the cooler, which an optional moisture detector can be integrated into. The glass dome allows the dirt level of the filter element to easily be determined. The moisture detector can also be installed separately and is generally easy to remove. This may be required if water enters the cooler due to a malfunction and the peristaltic pump can no longer remove it.

A gas pump can be attached to the TC-Double and controlled. These are also available with bypass valve to regulate the flow rate.

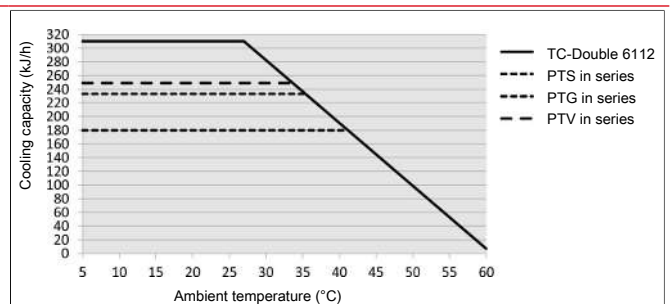
Performance curves

The TC-Double 6111 is designed for ambient temperatures of up to 40 °C. The cooling capacity is adequate up to this temperature. The TC-Double 6112 on the other hand can be used in higher temperatures up to nominal 60 °C. Please note the available cooling capacity.

Model TC-Double 6111



Model TC-Double 6112



Remark: The limit curves for the heat exchangers apply to a dew point of 50 °C.

Heat exchanger description

The energy content of the sample gas and the required cooling capacity of the gas cooler is determined by three parameters: gas temperature ϑ_G , dew point τ_e (moisture content) and volume flow v . The outlet dew point rises with increasing energy content of the gas. The following limits for the maximum flow are specified for a standard operating point of $\tau_e = 50$ °C and $\vartheta_G = 70$ °C. Indic-

ated is the maximum flow v_{\max} in NI/h of cooled air, so after moisture has condensed. Values may differ for other dew points and gas inlet temperatures. However, the physical facts are so vast we decided to omit the illustration. Please contact our experts for clarification or refer to our design program.

Heat exchanger overview

Heat exchanger	2x PTS 2x PTS-I	2x PTG 2x PTG	2x PTV 2x PTV-I ²⁾
Version / Material	Stainless steel	Glass	PVDF
Flow rate v_{\max} ¹⁾	450 NI/h	250 NI/h	250 NI/h
Inlet dew point $\tau_{e,\max}$ ¹⁾	70 °C	70 °C	70 °C
Gas inlet temperature $\vartheta_{G,\max}$ ¹⁾	180 °C	140 °C	140 °C
Max. Cooling capacity Q_{\max}	310 kJ/h	215 kJ/h	295 kJ/h
Gas pressure p_{\max}	3 bar (160 bar on re- quest)	3 bar	2 bar
Pressure drop Δp (v=150 L/h) total	20 mbar	20 mbar	20 mbar
Dead volume V_{tot} total	59 ml	59 ml	115 ml
Gas connections (metric)	Swagelock 6 mm	GL 14 (6 mm) ³⁾	DN 4/6
Gas connections (US)	1/4"	GL 14 (1/4") ³⁾	1/4"-1/6"
Condensate out connections (metric)	G3/8	GL 25 (12 mm) ³⁾	G3/8
Condensate out connections (US)	NPT 3/8"	GL 25 (1/2") ³⁾	NPT 3/8"

¹⁾ Max. cooling capacity of the cooler must be considered

²⁾ Models marked I have NPT threads or US tubes, respectively.

³⁾ Gasket inside diameter

Gas Cooler Technical Data

Gas Cooler Technical Data				
Ready for operation	after max. 10 minutes			
Ambient temperature	5 °C to 60 °C			
Gas output dew temperature preset:	5 °C			
Degree of protection	IP 20			
Housing	Stainless steel, brushed			
Packaging dimensions	approx. 427 x 300 x 293 mm			
Weight incl. heat exchanger	approx. 11.5 kg approx. 15 kg at full expansion stage			
Electrical power input	Unit without add-on		Unit with add-on (peristaltic pump + gas pump)	
	230 V AC	115 V AC	230 V AC	115 V AC
	1.6 A	3.2 A	2.1 A	4.1 A
	278 W / 350 VA	296 W / 370 VA	390 W / 487 VA	377 W / 472 VA
Status output switching capacity	max. 230 V AC, 150 V DC 2 A, 50 VA, potential-free			
Electrical connections	Plug per DIN 43650			
Gas connections	Heat exchange see table "Heat Exchanger Overview" Filter, moisture detector adapter, gas pump, G1/4 or NPT 1/4" or metric/US tube or pipe			
Parts in contact with mediums				
Filter:	see "Technical Data - Options"			
Moisture detector:	see "Technical Data - Options"			
Heat exchanger:	see table "Heat Exchanger Overview"			
Peristaltic pump:	see "Technical Data - Options"			
Tubing:	PTFE/Viton			

Technical Data - Options

Analogue Output Cooler Temperature Technical Data

Signal	4-20 mA or 2-10 V corresponds to -20 °C to +60 °C cooler temperature M12x1 plug
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Technical Data FF-3-N Moisture Detector

Ambient temperature	3 °C to 50 °C
max. operating pressure with FF-3-N	2 bar
Material	PVDF, PTFE, epoxy resin, stainless steel 1.4571, 1.4576

CPdouble Peristaltic Pump Technical Data

Ambient temperature	0 °C to 55 °C
Flow rate	0.3 L/h (50 Hz) / 0.36 L/h (60 Hz) with standard hose
Vacuum inlet	max. 0.8 bar
Pressure inlet	max. 1 bar
Output pressure	1bar
Hose	4 x 1.6 mm
Degree of protection	IP 44
Materials	
Hose:	Norprene (standard), Marprene, Fluran
Connections:	PVDF

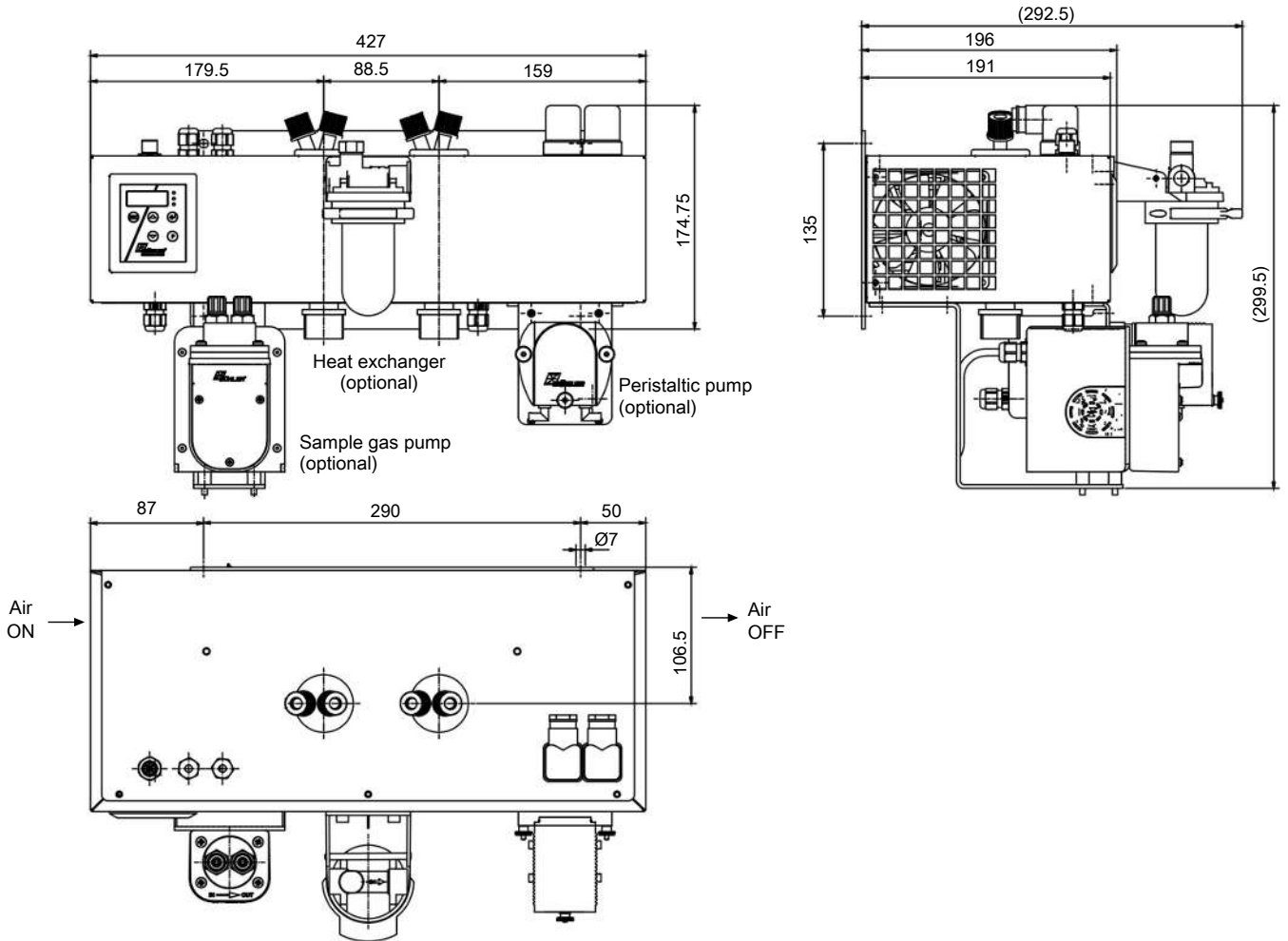
Technical Data Sample Gas Pump P1

Ambient temperature	0 °C to 50 °C
Nominal output	280 L/h
Materials in contact with media vary by configuration	PTFE, PVDF, 1.4571, 1.4401, Viton, PFA

AGF-PV-30-F2 Filter Technical Data

Ambient temperature	3 °C to 100 °C
max. operating pressure with filter	2 bar
Filter surface	60 cm ²
Filter fineness	2 µm
Dead volume	57 ml
Materials	
Filter:	PVDF, Duran glass (parts in contact with mediums)
Seal:	Viton
Filter element:	sintered PTFE

Dimensions (mm)



Ordering instructions

Gas cooler model with one heat exchanger

The item number is a code for the configuration of your unit. Please use the following model key:

4496	6	1	1	X	0	X	X	X	X	X	X	X	X	X	0	0	0	Product Characteristic
Gas cooler type																		
1 TC-Double 6111: Ambient temperature 40 °C																		
2 TC-Double 6112: Ambient temperature 60 °C																		
Certifications																		
0 Standard unit, no special certification																		
Supply voltage																		
1 115 V AC, 50/60 Hz																		
2 230 V AC, 50/60 Hz																		
Heat exchanger																		
1 1 0 Stainless steel, PTS, metric																		
1 1 5 Stainless steel, PTS-I, US fittings																		
1 2 0 Duran glass, PTG, metric																		
1 2 5 Duran glass, PTG, US fittings																		
1 3 0 PVDF, PTV, metric																		
1 3 5 PVDF, PTV-I, US fittings																		
Peristaltic Pumps																		
0 without peristaltic pump																		
2 CPdouble with hose nipple, angled																		
4 CPdouble with screw connection ²⁾																		
Sample Gas Pumps ¹⁾																		
0 without sample gas pump																		
1 P1, PVDF																		
2 P1, with bypass valve																		
Moisture Detector/Filter ²⁾																		
0 0 without filter, without moisture detector																		
0 1 without filter, 1 moisture detector with adapter																		
1 0 1 filter, without moisture detector																		
1 1 1 filter with built-in moisture detector																		
Status outputs																		
0 0 status output only																		
1 0 Analogue output option, add-on																		

¹⁾ Factory installed tubing for suction operation.

²⁾ Metric or US connection, per heat exchanger.

Consumables and accessories

Item no.	Description
45 10 008	Automatic condensate drain AK 5.2
45 10 028	Automatic condensate drain AK 5.5
44 10 004	Automatic condensate drain AK 20
44 10 001	Automatic condensate drain 11 LD V 38
41 03 00 50	Replacement filter element F2; Unit 5 count
91 44 05 00 38	Cable for cooler temperature analogue output 4 m
44 10 005	Condensate Trap GL1, 0.4L
44 92 00 35 011	Norprene replacement hose with straight connections for peristaltic pump 0.3 L/h
44 92 00 35 012	Norprene replacement hose with angled connections for peristaltic pump 0.3 L/h
44 92 00 35 013	Norprene replacement hose with one straight and one angled connection for peristaltic pump 0.3 L/h
44 92 00 35 014	Norprene replacement hose with one angled connection and one screw connection (metric) for peristaltic pump 0.3 L/h

Item no.	Description
44 92 00 35 015	Norprene replacement hose with one angled connection and one screw connection (US) for peristaltic pump 0.3 L/h
43 81 045	Screw connection G1/4 – DN 8/12 for passive condensate connection MTS and MTV
43 81 048	Screw connection NPT 1/4" for passive condensate connection MTS and MTV
42 28 00 3	Bellow for P1 pump
90 09 39 8	O-ring for bypass P1 pump
42 28 06 6	Set inlet/outlet valves 70 °C for P1 pump